

Work Order ID 76103

76103

Page 1

November-07-11 7:59:14 AM

Item ID: D205-523-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Slide Bar Assembly
 Start Date: 07/11/2011 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 21/11/2011 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/11/07 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
d205-523	Rev F

100	Pick Kit	0.00
100		
Packaging	Memo	0.00
Packaging		

SP 11-11-29.

110	Small Fab	0.00
110		
Small Fab	Memo	0.00
Small Fab	Assemble as per Dwg D205-523-043	

GS 11/11/30 (4)

120	QC5- Inspect part completeness to step on W/O	0.00
120		
QC	Memo	0.00
Quality Control		

W 11 11 30 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>S22</i>	0.00							
130									
Packaging	Memo	0.00							<i>SP 11-11-30</i>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							<i>11/11/30</i>
Quality Control									<i>ME</i> <i>11-11-30</i>

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76103

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Parent Item: D205-523-043

D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 07/11/2011

Required Date: 21/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 21SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3011-1		Manufactured	No			110	Each	0.0000	1	4			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

D3011-1

Rappel

AN960JD616L

Purchased No

110

Each

39.0000

2

8

AN960JD616L

Washer

~~NA51148 A-160-35~~

Location

Loc Qty

Loc Code

ST344

39

111819

39

MS21042L6

Purchased

No

110

Each

1,620.000

2

8

MS21042L6

Nut

Location

Loc Qty

Loc Code

ST300

620

117677

25

118384

5

118927

48

118968

542

ST518

1000

119075

1000

33116

Purchased

No

110

Each

2.0000

2

8

33116

Stud Fitting

Location

Loc Qty

Loc Code

ST401

2

112477

2

**

**

**

**

376101 SP

1119075 SP 11-11-29

8x

SP

8x

1119784 SP 11-11-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Work Order ID: 76103

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Parent Item: D205-523-043

D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 07/11/2011

Required Date: 21/11/2011

Start Qty: 4.00

Required Qty: 4.00

D3012-1 Manufactured No

110

Each

9.0000

2

8

D3012-1

Decal

**

3x B76089 SP.

Location

Loc Qty

Loc Code

ST028

9

73000

9

5X

D3012-3 Manufactured No

110

Each

9.0000

2

8

D3012-3

Decal

**

B76090-4x-SP.

Location

Loc Qty

Loc Code

ST030

9

72014

1

73001

8

4x

D3012-5 Manufactured No

110

Each

8.0000

2

8

D3012-5

Decal

**

B76091
SP 11-11-29.

Location

Loc Qty

Loc Code

ST030

8

73002

8

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

D205-523-013
HELI-RAPPEL INSTALLATION
(CAN BE INSTALLED ON
EITHER SIDE AS SHOWN)

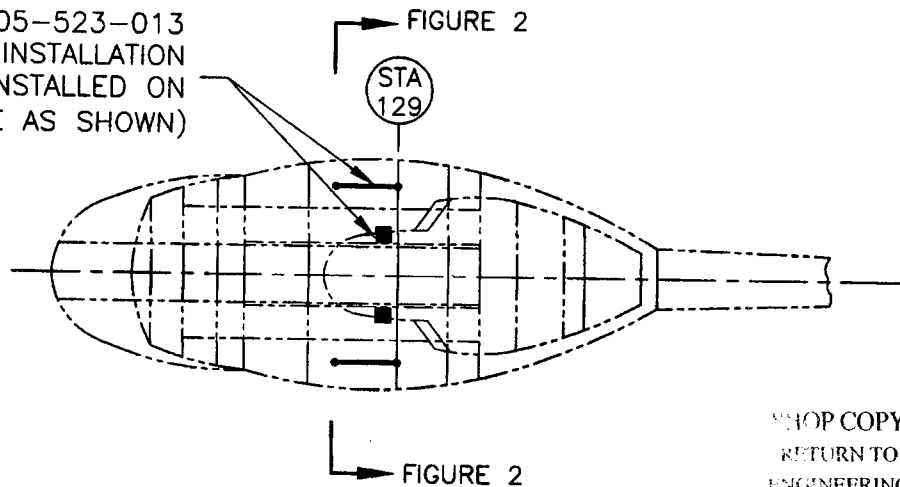


Figure 1 - Location of **Heli-Rappel™** Installation

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

76103-468
11/11/07

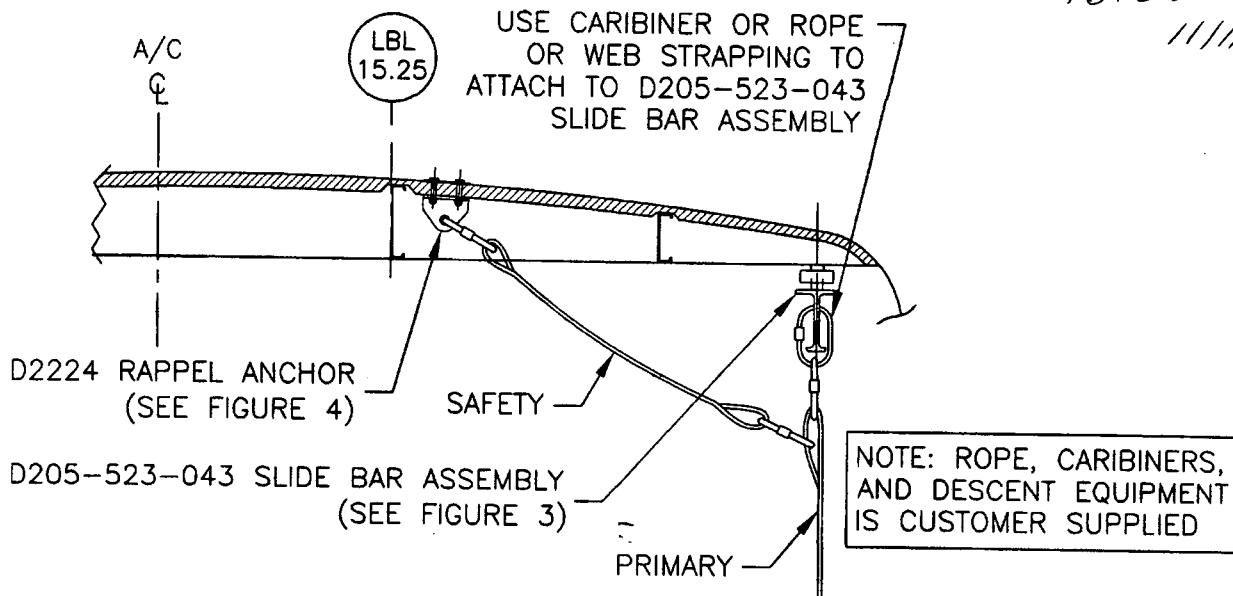


Figure 2 - Location of **Heli-Rappel™** Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW)

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Revision: **F**

Date: 01.03.29

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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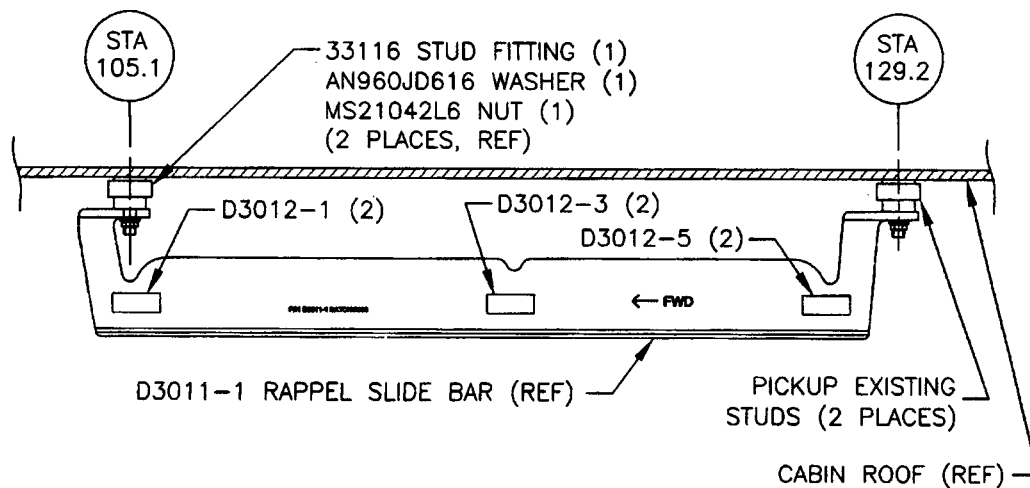


Figure 3 – Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

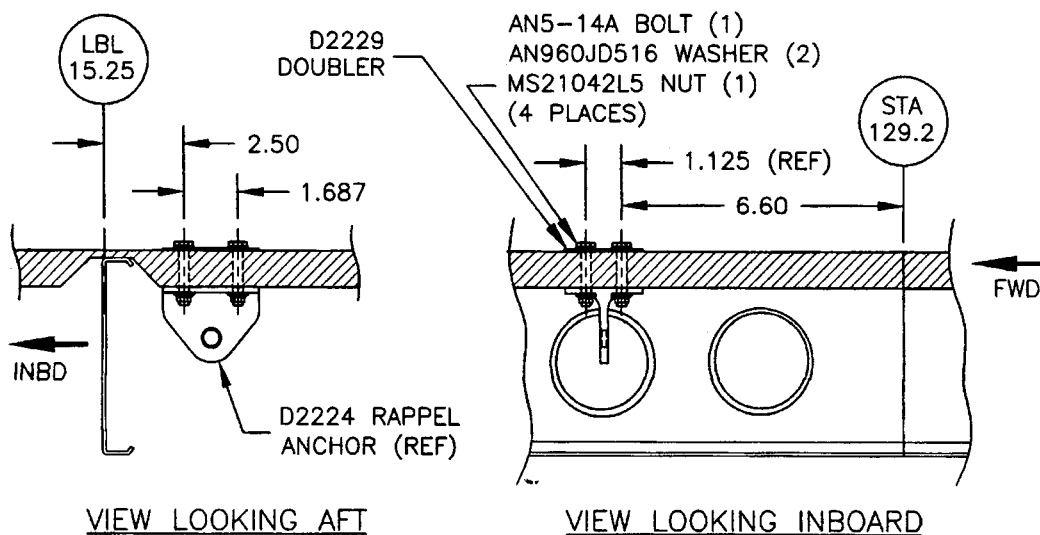


Figure 4 – D2224 Rappel Anchor Installation

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